

## ***DURACUT EJECTOR & GUNDRILL OILS***

The **DURACUT LINE** of EJECTOR AND GUNDRILL OILS are specially formulated for the difficult job of deep hole drilling.

These DURACUT OILS are designed to provide long tool life and a superior finish in drilling operations on ferrous metals from free machining steels to the most difficult to machine alloys.

All DURACUT EJECTOR AND GUNDRILL OILS are specially formulated using a carefully balanced blend of lubricating additives and highly refined sulfurized compounds in various combinations to promote optimum performance, filterability, and anti-mist characteristics. Paraffinic base stocks and anti-mist additives are incorporated in this DURACUT LINE of oils to exhibit fluid extending qualities such as thermal stability and lower smoking tendencies.

### **Physical and Chemical Properties(typical)**

<u>DURACUT</u>	<u>80-GD</u>	<u>80-CGD</u>	<u>2191</u>
Appearance	Dark	Lite amber	Lite amber
Flash Point, COC F	>350	>350	>350
Specific Gravity, 60 F	.87	.87	.87
Viscosity, SUS @ 100 F	110	110	120
Sulfur, %wt. Total	2.0	2.8	4.0
Sulfur, %wt. Active	0.8	1.75	4.0
Oil Film Components	Present	Present	Present

### **Advantages**

- + Thermally stable in storage and service.
- + Provides long tool life with superior finish.
- + Lower viscosity to promote chip removal and lesson air entrainment.

DURACUT OILS are available in 55 gallon steel drums, totes and bulk quantities.

DURACUT EJECTOR AND GUNDRILL OILS contain various amounts of "active" sulfur. Therefore, these active sulfurized oils are not recommended for non-ferrous metals such as copper, brass, or bronze. In such applications, please contact your MAXIM representative for data information on:

- AUTOMAX SULFUR IN-ACTIVE METALWORKING OILS .

Shipping Identification / labeling:

PETROLEUM PRODUCTS,  
CLASS 65, NMFC 1552 50  
NOT D.O.T. REGULATED

For additional information, product samples, etc., please contact;  
MAXIM OIL & CHEMICAL COMPANY  
Fort Worth, Texas, 76140 - Metro (817) 654-4456

HMIS	
Health	1
Flammability	1
Reactivity	0
Personal Protection	X

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